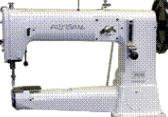


# ARTISAN® SEWING MACHINES CATALOG August 2007



**618-1 LTHR** Compound Feed Walking Foot Leather Stitching Machine . Sews up to 7/16" of Leather. Thread up to size 207. Complete with a ball bearing Speed, Speed Reducer and an Artisan ESM Servo Motor Drive Unit.

**618-1 SC** Compound Feed Walking Foot Upholstery Type Sewing Machine with a Safety Clutch, Reverse Tacking Lever. Sews up to 7/16", Thread up to 207. Complete with an Artisan ESM Servo Motor Drive Unit. Max 2000 SPM.

**618-1 D2** Automatic Under-bed Thread trimmer, Needle Positioning Motor, Quick Reverse Compound Feed Walking Foot Upholstery Type Sewing Machine. Complete with a Ho Hsing HVP Electronic Servo NP Motor Drive Unit with Electric Programmable Presser Foot Lifter and Stitch Counter.

**1797AB LTHR** Walking Foot Drop Feed Leather Stitching Machine with Automatic Lubrication. Stitches leather up to 3/8" thick with thread to #138. Big size "M" Bobbin. Complete with Speed Reducer and Artisan ESM Servo Motor Drive Unit. 180 SPM.

**1797AB** Walking Foot Drop Feed heavy fabric and webbing sewing machine with Automatic Lubrication. Complete with an Artisan ESM Servo Motor Drive Unit. Max 2000 SPM.

**797AB NS LTHR** New Style Walking Foot Drop Feed Leather Stitching Machine with Auto. Lube. Stitches leather up to 7/16" thick with thread to #207 needle thread, 138 bobbin thread. Big size "M" Bobbin. Complete, Speed Reducer Servo Motor Drive Unit.

**797AB NS** New Style Walking Foot Drop Feed heavy fabric and webbing sewing machine with Automatic Lubrication. Complete with an Artisan ESM Servo Motor Drive Unit. Max 2000 SPM.

**797AB - 800 LTHR** 13" working area Longer Arm Flat Bed Walking Foot Drop Feed Leather Stitching Machine with an Automatic Lubrication system. Stitches leather up to 7/16" thick with thread to #207. Complete with Speed Reducer and Servo Motor Drive Unit. 180 SPM.

**797AB - 800** 13" working area Longer Arm Flat Bed Walking Foot Drop Feed Machine with an Automatic Lubrication system. Complete with an Artisan ESM Servo Motor Drive Unit. Max 2000 SPM.

**TORO-3000** Extra Heavy Duty Cylinder-Bed Harness and Saddle Stitching Machine. Compound Needle Feed Walking Foot with Reverse. Sews Leather up to 3/4" Thick and up to size 346 thread. A Large Barrel Shuttle with a Traditional Bobbin Winder mounted on the table top. Short 9" Cylinder Arm Length. Complete on a Heavy Duty Adjustable Pedestal and Artisan ESM Servo Motor Drive Unit with an SR-2 Speed Reducer.

**TORO-4000 R** Extra Heavy Duty Cylinder-Bed Harness and Saddle Stitching Machine. Compound Needle Feed Walking Foot with Reverse. Sews Leather up to 3/4" Thick and up to size 346 thread. A Large Barrel Shuttle with a built-in Bobbin Winder. 16 1/2" Cylinder Bed Arm Length. Complete on a Heavy Duty Adjustable Pedestal and Artisan ESM Servo Motor Drive Unit with an SR-2 Speed Reducer.

**TORO-4000 P** Professional Model, (for heavy production sewing) Extra Heavy Duty Cylinder-Bed Harness and Saddle Stitching Machine. Compound Needle Feed Walking Foot with Reverse. Sews Leather up to 7/8" Thick and up to size 415 thread. A Large Barrel Shuttle with a built-in Bobbin Winder. 16 1/2" Cylinder Bed Arm Length. Complete on a Heavy Duty Adjustable Pedestal and Artisan ESM Servo Motor Drive Unit with an SR-2 Speed Reducer.

**TORO-4500** Extra Heavy Duty Flat Bed Compound Needle Feed Walking Foot Stitching Machine with Reverse. Sews Leather, Webbing, Canvas and Fabrics up to 7/8" Thick and up to size 415 thread. A Large Barrel Shuttle with a built-in Bobbin Winder. 16 1/2" Arm Length. Complete on an Artisan ESM Servo Motor Drive Unit with an SR-2 Speed Reducer.

**TORO-7334** Extremely Heavy Duty Flat Bed Alternating Feed Walking Foot Stitching Machine with Reverse. Sews Webbing, Canvas, and Textiles up to 1 1/4" Thick and up to size 554 thread. Extra Large Barrel Shuttle and Huge Bobbin with a 16 1/2" Arm Length. Complete on an Artisan ESM Servo Motor Drive Unit with an SR-2 Speed Reducer.

**2618-1B LTHR** Compound Needle Feed Walking Foot, Cylinder Bed Leather Stitching Machine with Reverse. "M" Bobbins. Complete with Speed Reducer, Artisan EP Pedestal and ESM Servo Motor Drive Unit. 180 SPM

**2618-1B** Compound Needle Feed Walking Foot, Cylinder Bed Stitching Machine with Reverse. Complete with Artisan EP Pedestal and ESM Servo Motor Drive Unit. 2000 SPM.

**2698-1** Cylinder Bed Compound Needle Feed Walking Foot Stitching Machine with a Synchronized Binder system. "L" Bobbin. Complete with Artisan EP Pedestal and a ESM Servo Motor Drive Unit. 180 SPM.

**29-273 BB** Long Arm Cylinder Bed, Universal Feed Patching and Stitching Machine with a large bobbin, 18" Arm Length. Complete with Speed Reducer, Artisan EP Pedestal and ESM Servo Motor Drive Unit. 140 SPM.

**29-172 SB** Short Arm Cylinder Bed, Universal Feed Patching and Stitching Machine with a small bobbin, 12" Arm Length. Complete with Speed Reducer, Artisan EP Pedestal and ESM Servo Motor Drive Unit. 140 SPM.



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**888 838-1408**

  
 toll free

4618

7" Tall Single Needle Post Bed Lockstitch Machine with a Needle Feed, Driven Roller Presser Foot and Roller Bottom Feed Stitching Machine. "L" Bobbin.  
Complete with an Artisan ESM Servo Motor Drive Unit. Max 3300 SPM.

5110

Post Bed, 7" Tall Single Needle Leather and fabric Stitching Machine with Reverse.  
Complete with an Artisan ESM Servo Motor Drive Unit. Max 2500 SPM.

5120

Post Bed, Two Needle 7" Tall Leather and fabric Stitching Machine with Reverse.  
Complete with an Artisan ESM Servo Motor Drive Unit. Max 2500 SPM.

4518

Double Needle, Needle Feed 7" Tall Post Bed Lockstitch Sewing Machine with Reverse. Standard Gauge 1/8".  
Complete with an Artisan ESM Servo Motor Drive Unit. Max 2200 SPM. "G" Bobbin.

1988 MDZ

Very High Quality Lockstitch Sewing Machine with Automatic Thread Trimming, Needle Positioning, Quick Reverse, Thread Wiper and Sealed Automatic Lubrication System. Complete with Ho Hsing HVP-20 Direct Drive Internal Mini Servo Motor. Programmable Stitch Counter and Accessories. Maximum 5,500 stitches per minute. Needle 16 x 231.

A-100-2

Quality Lockstitch Sewing Machine with Reverse and Automatic Lubrication. Needle 16 x 231.  
Complete with ESM Servo motor drive unit. Maximum 4,800 stitches per minute.

5550 Big H

Quality Lockstitch Single Needle Machines with Reverse and Automatic Lubrication. The H model is for Medium Heavy to Heavy or Thick Fabric sewing like Leather, Denim or Upholstery and has a Big Bobbin "M" size Rotating Hook with double the thread capacity.

5550 Big LTHR

The LTHR model has a roller presser foot and gauge set and includes a SR-2 Speed Controller. Needle 135 x 5.  
Complete with ESM Servo motor drive units. Maximum sewing speed up to 3,500 SPM.

518

High Speed Production Needle Feed Lockstitch Sewing machine with Reverse Feed and Automatic Lubrication.

518-B

Model "B" has a Big Bobbin "M" size Rotating Hook with H/D Gauge set. Needle 135 x 5.  
Complete with a ESM Servo Drive Unit. Max. 5,500 SPM.

2220 M

Heavy Duty Double Needle Lockstitch, Needle Feed Machines with Reverse Feed and Automatic Lubrication.

2220 B

Extra Large Double Capacity "U" size Bobbins on the "B" model. The "M" model uses standard size "G" bobbins. 1/4" Needle Gauge is Standard. Other sizes are optional. Complete with an ESM Servo Motor Unit. Max 4,000 SPM.

4400 RB

Heavy Duty Single Needle Compound Needle Feed Walking Foot Machines with Automatic Lubrication and Reverse. Sews up to size 277 thread.

4420 RB

Heavy Duty Two Needle Compound Needle Feed Walking Foot Machines with Automatic Lubrication and Reverse. Needles 135 x 17.  
Both models use Extra Large "U" Bobbin Rotating Hooks. Complete with an ESM Servo Motor Unit. Max 3,200 Stitches per Minute.

4400-25

25 Inch Working area, Long Arm Heavy Duty Single Needle Compound Needle Feed Walking Foot Machines with Reverse.

4420-25

25 Inch Working Area, Long Arm Heavy Duty Double Needle Compound Needle Feed Walking Foot Machines with Reverse.  
Both Models use Extra Large "U" Bobbin Rotating Hooks. Complete with an Artisan ESM Servo Motor Drive Unit.

TORO-4600

Extra Heavy Duty 16 1/2" working area flat bed drop feed Walking Foot Stitcher. Sews up to 5/8" thick.

TORO-4700

Extra Heavy Duty 16 1/2" working area flat bed drop feed Walking Foot Stitcher. Sews up to 1" thick.  
Both machine have a 7 class barrel shuttle hook, reverse feeding, built-in bobbin winders and will sew up 2 stitches per inch.  
Heavy Duty Adjustable Double "T" Leg Motor Drive Unit with 2 Speed, Speed Controller and an Artisan ESM Servo Motor.

TORO-4000 LA-37P

Extra Heavy Duty 37" Long Cylinder-Bed Stitching Machine.

Compound Needle Feed Walking Foot with Reverse. Sews up to 7/8" Thick and up to size 415 thread.

A Large Barrel Shuttle with a built-in Bobbin Winder. 37" Arm Length.

Heavy Duty Adjustable Pedestal Motor Drive Unit with 2 Speed, Speed Reducer and Artisan ESM Servo Motor.

TORO-4011 LA-37P

Heavy Duty 37" Long Cylinder-Bed "UP-THE-ARM" Stitching Machine.

Drop Feed Lockstitch with Reverse. Sews up to 1/2" Thick and up to size 415 thread.

A Large Barrel Shuttle with a built-in Bobbin Winder. 37" Arm Length.

Heavy Duty Adjustable Pedestal Motor Drive Unit with 2 Speed, Speed Reducer and Artisan ESM Servo Motor.

AK-20

Strap and Belt Cutting Machine. Adjustable cutting widths for belting or straps. Designed to cut widths from 1 mm up to 14" wide.  
Cuts any length of leather, straight and accurate. Easy to use. Complete with Motor Drive Unit.

NP 10 H

Top & Bottom Positive Feed Leather Skiving Machine. Complete with an Artisan ESM Servo Motor Drive Unit.

NP 8

Skiving Machine for Belts. Complete with an Artisan ESM Servo Motor Drive Unit.

NP 4H

Standard Duty Leather Skiving Machine. Complete with an Artisan ESM Servo Motor Drive Unit.

TORO-1320

Long Arm Walking Foot Drop Feed heavy fabric and webbing sewing machine with Reverse. 17" working area. Rotary Hook, Big 132 K 6 style Bobbin and interchangeable spare parts. Welt and zipper presser feet available.  
Complete with an Artisan ESM Servo Motor Drive Unit. Max 1200 SPM.

# ARTISAN® CATALOG August 2007



CM-500

Portable Blindstitch Machine. Single thread chainstitch complete with a 110 volt motor and Electronic Presser Foot Speed Controller. 2:1 and 1:1 ratio, single thread chainstitch machine for hemming "skip" stitch or "non-skip" stitch.



373 H

Hand Operated Button Attaching Machine for Two or Four Hole Flat Buttons with an Automatic Thread Trimmer. Complete with a Pedestal Stand Unit.

B-373 NS

High Speed, High Production Button Attaching Machine Two or Four Hole Flat Buttons with an Automatic Thread Trimmer. Complete with a 110 volt Motor Drive Unit.



2502

High Performance Two Thread Carpet Serging Machine. For Binding Automotive and Commercial Carpets and Rugs. Complete with an Artisan ESM Servo Motor Unit.



752-17

Three Thread Serger, One Needle with Differential Feed and Automatic Lubrication. Push Button Stitch Regulator. Complete with Fully Submerged and ESM Servo Motor Unit.

752-13

Four Thread Mock-Safety Overlock, Two Needles with Differential Feed and Automatic Lubrication. Push Button Stitch Regulator. Complete with Fully Submerged and ESM Servo Motor Unit.

732-70

Five Thread, Two Needle Safety Stitch Overlock with Differential Feed and Automatic Lubrication. Push Button Stitch Regulator. Complete with Fully Submerged an ESM Servo Motor Unit. Max 7,500 SPM.



300U

Single Needle Walking Foot or Two Needle, Needle Feed with Puller or without, Double Locked Chainstitch Machines with Semi-Automatic Lubrication, Stitch Length Regulator. Complete with ESM Servo Motor Drive Unit. Max 4,000 SPM.



200-2 B

Heavy Duty 20 Ton "Clicker". Hydraulic die cutting machine. 220 volt single phase electricity. Swing-away cutting head 18" x 14" with a table platform of 18" x 35"



ARTISAN.  
Model ESM-400-2  
D.C. Electronic  
Servo Motor

ARTISAN.  
SR-2 Ball Bearing  
Speed Reducer/  
Speed Controller



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ARTISAN sewing, stitching, cutting, and skiving machines are furnished as fully complete units and include the proper pre-assembled motor stands. Some machines are portable and may be shipped via UPS or Fed Ex. Most require a truck delivery. Phone for a quotation. Our machinery is shipped FOB, Los Angeles, CA. directly to you. Freight charges are collect or may be prepaid by you. Lockable swiveling caster wheels may be added to most motor drive units. Only \$75.00 additional.

**ARTISAN® SEWING MACHINES, INC.**

## Limited Warranty

Your new **ARTISAN®** commercial or industrial sewing machine includes a limited warranty for the period of 24 months from the date of the original purchase to be free of defective parts due to imperfections in workmanship or materials.

**ARTISAN®** ESM-400 Electronic Servo Motors and CM Clutch Motors are backed by a three year limited warranty.

This warranty does not cover transportation costs, postage, labor, or the following normally expendable, high mortality spare parts: needles, bobbins, belts, light bulbs, bobbin cases, rotating hooks, needle plates, feed dogs, shuttles, springs, needle bars, take-up levers, screws, thread guides, or clutch motor clutch disks.

All parts other than those specified above that are proven defective by the manufacturer or approved retailer/dealer, at our option, will be repaired or replaced at no charge provided said parts are returned transportation prepaid to **ARTISAN®** in Commerce, California.

This limited warranty is in effect provided that your machine is used for normal sewing purposes and is given reasonable good care and lubrication in accordance with the instructions contained in your sewing machine's instruction booklet. Your authorized dealer or the manufacturer is not to be held responsible for damage, normal wear and tear, accidents, abuse, neglect, negligence, acts of God, or if the sewing machine has been worked on or repaired by any unqualified or unauthorized sewing machine dealer or unauthorized technician.

This warranty is non-transferable and extends only to the original purchaser when new and only when purchased from a local authorized **ARTISAN®** sewing machine retailer.

If necessary to obtain warranty service, your original sales receipt must be provided showing your date of purchase. No charge warranty service is only available from the dealer where you purchased this quality sewing machine, or the machine must be sent insured, prepaid freight, directly to **ARTISAN® SEWING SUPPLIES, INC.** with a letter of explanation about the malfunction and including your daytime telephone number and your return address along with prepaid return shipping fees.

This limited warranty is in lieu of all other warranties. The manufacturer is not responsible for any representation expressed or implied other than those contained herein.

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