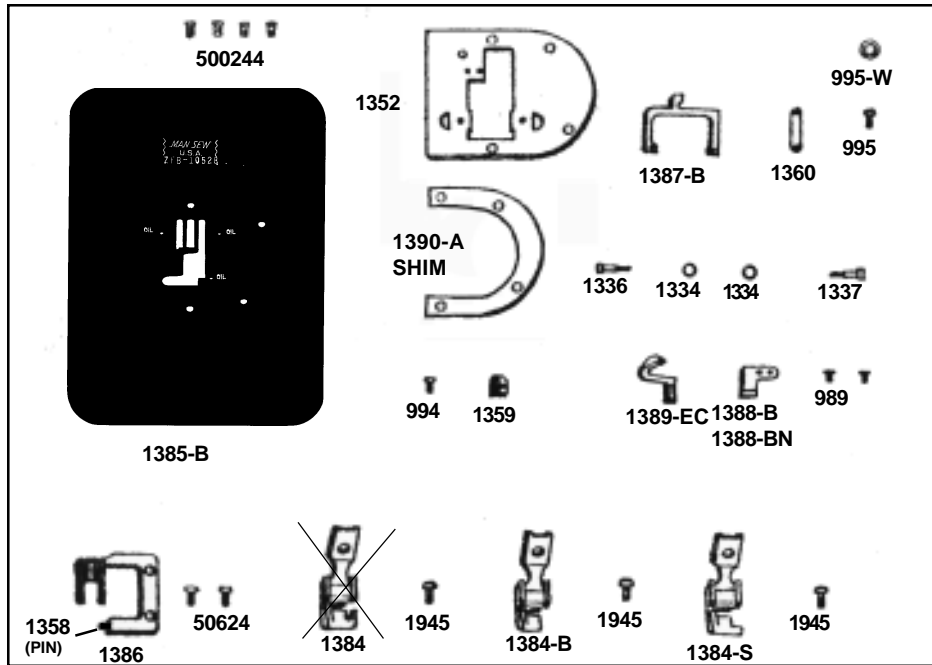


MODEL ZFB PARTS

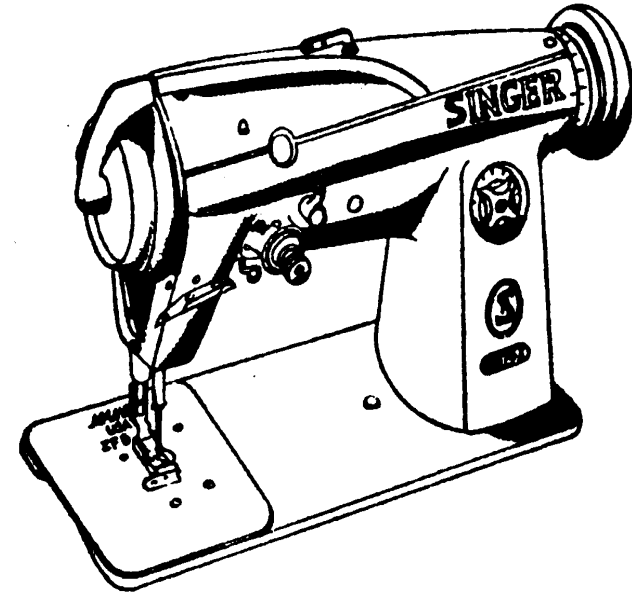


| Part No. | Description | Part No. | Description |
|----------|---|-----------------------|-------------------------|
| 1334 | Nut for parts #1336 and #1337 | SCREW AND NUTS | |
| 1336 | Pivot screw | 989 | Screw for part # 1388-B |
| 1337 | Pivot screw | 994 | Screw for part #1359 |
| 1352 | Knife plate | 995 | Screw for part #1360 |
| 1358 | Feed dog pin | 995-W | Washer for part #995 |
| 1359 | Oscillating knife clamp | 1945 | Footscrew |
| 1360 | Oscillating knife spring | | |
| 1384 | OBSOLETE | | |
| 1384-B | Foot (for #1389-B - for sharp curves) | | |
| 1384-S | Foot (standard foot for 1389-B) | | |
| 1385-B | Needle plate for ZFB (for Singer 457G or U and Juki LZ-1280 machines) | | |
| 1385-A | OBSOLETE | | |
| 1386 | Feed dog | | |
| 1387-B | Oscillating knife holder | | |
| 1388-B | Stationary knife (carbide) | | |
| 1388-BN | Stationary knife (carbide - narrow) | | |
| 1389 | OBSOLETE | | |
| 1389-EC | Oscillating knife (button head - high speed steel) | | |
| 1390 | CUTTER UNIT ASSEMBLY for Styles 17-A & 17-B | | |
| 1390-A | SHIM for Style 17-B-A (Used on Singer 457A105 & 125 Sewing Machines) | | |

MAN-SEW

Style 17-B
MODEL ZFB EDGE TRIMMER

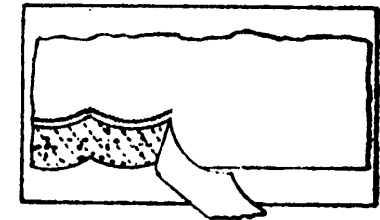
for the 457 Singer, Juki LZ-1280, LZ-586 and
Brother LZ2-B852 Zig-Zag Machines
Style 17-A is used on Singer 107 and 143 Zig Zag



Easily Installed by your mechanic

Speeds to 5,000 R.P.M.

Ideal for joining shaped or straight
laces to:



- Top front yokes of slips gowns, etc.
- Top back of slips.
- Bottoms of slips, gowns, etc.

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INSTALLATION INSTRUCTIONS

To install the Model ZFB Edge Trimmer Attachment on the 457 Singer, Juki LZ-1280, LZ-586 or Brother LZ2-B852 Zig-Zag machines:

1. Remove the original foot, slide plate, throat plate, bed plate and feed dog.
2. Attach Man-Sew Feed Dog #1386.
3. (For Singer 457A105 machines - insert 1390-A Shim in needle plate recess. Check that holes align with screw holes. It may be upside-down.)
Disengage Oscillating Knife #1389-B from the Stationary Knife #1388-B and swing the Oscillating Knife Holder #1387-B downwardly so that the drive slot in the Holder is vertical. Set the entire #1352 Plate and Knife Assembly into the throat plate opening of the machine, making sure that the drive slot of the Holder fits over Pin#1358 on Feed Dog #1386. Then lower the Assembly into the throat plate cutout and re-engage the knives. Since the Spring #1360 urges the Oscillating Knife against the Stationary Knife, it will be necessary to shift the Holder while re-engaging the knives. This may be done by keeping the Holder engaged about the Feed Dog Pin while urging Knife Plate #1352 to the left as it is positioned in the throat seat.
4. With the Knife Assembly in position in the recess of the machine bed, screw Needle Plate #1385-B to the bed of the machine.
5. Turn handwheel manually in the proper direction and check for the correct movement of the Oscillating Knife and proper Feed Dog height. It may be necessary to centralize the Feed Dog position with respect to the feed slots of the needle plate.
6. Install Man-Sew Foot.

No. 1384-S Foot

This Foot is used in conjunction with #1389-B Button Knife for most standard undertrimming operations.

The lace goes over the front portion of the Foot and the material to be cut goes under the front portion of the Foot.

No. 1384 Foot

Some customers prefer to use the #1384 Foot with the #1389 Knife.

The lace goes over the front portion of the Foot and the material to be cut goes under the front portion of the Foot.

CAUTION: If the knife is set too high or the lace is a very open type, the lace may get caught on the Oscillating Knife.

No. 1384-B Foot

This Foot is used with Oscillating Knife #1389-B and is recommended for extremely sharp curves.

Both the lace and material pass under the front portion of the Foot...and the lace goes over the Button Knife. A disadvantage is that the material is not supported as well as on Foot No. 1384 and 1384-S. Open type lace can be easily damaged, as the Button of the 1389-B may slip through the open lace holes.